

Revised
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TECHNICAL DATA SHEETS
MP 5209

Description:

The **MP 5209** or reactive acrylic activators are designed to provide fast fixture speed. This product has the capability to produce tough, durable bonds with outstanding impact and peel strength.

Typical Applications:

- This activator is used to cure the ASI MP52046. This product is designed for permanent tough bonds for DC motors, speakers and other structural components.

Activator	Fixture Time	Recommended Gap	Specific Gravity	Color	Viscosity
MP 5209	20-30 sec.	0.010 or less	.99	Amber	<100 cps

Typical Cure Speed

50% Ultimate Strength	15 minutes
90% Ultimate Strength	4 hours
100% Ultimate Strength	24 hours

Engineering Excellence

For technical information
and support call **1-800-552-0299** or visit our website at

www.instantca.com