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**To: All ASI Customers and Distributor Partners
PREPARING FOR WINTER FREEZING CONDITIONS DURING
TRANSIT/STORAGE
PRODUCTS: ASI MP55320 AND MP55420 Resin**

In preparation for the winter months there are some steps that need to be followed. When these products are exposed to freezing temperatures for extended periods the viscosity and appearance of the resin side of the cartridge can be affected. The resin will be much thicker than normal and/or may have a cottage cheese type consistency. This situation can be easily reversed by allowing the adhesive to get back to room temperature prior to use. Once the product returns to room temperature it's physical and performance properties are back to normal.

If the adhesive resin has been exposed to extremely cold temperature for a long period of time it will appear to be:

- >Thicker than normal
- >May have a cottage cheese type of appearance

What should I do?

- >Allow the adhesive to completely get back to room temperature 72°F (+/-5°F).
- >You can accomplish this by placing the material in a warm room or warm area of the plant.
- >Time will vary based on the size of the container and the length of time and temperature the material was exposed to.

The following is a guide based on the container size, times may vary:

50 mil cartridge:	1 day
380 mil coaxial cartridge:	1 to 2 days
490 mil cartridge:	1 to 2 days
5 gallon pails:	3 to 5 days
55 gallon drums:	5 to 10 days

>Since the adhesive is flammable NEVER attempt to warm by placing in an oven, band heaters, or any other heating device.

If you need any additional information or if we can help in anyway please contact the Adhesive Systems Technical Center at 800 522-0299 or 815 464-5606. All of us at ASI greatly appreciate your cooperation. Thank You!

**IMPORTANT NOTICE
NON-WARRANTY:**

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